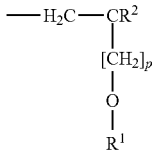
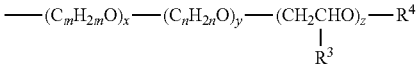
an olefinic unsaturated sulfonic acid repeating unit or a salt thereof, and said second repeating unit is of the general formula (I)



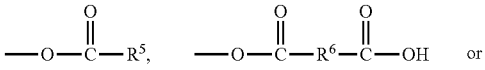
I

where $R^1$ is represented by



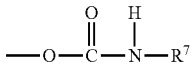
II

and wherein $R^2$ is hydrogen or an aliphatic $C_1$ to $C_5$ hydrocarbon group, $R^3$ is a non-substituted or substituted aryl group, and $R^4$ is hydrogen or an aliphatic $C_1$ to $C_{20}$ hydrocarbon group, a cycloaliphatic $C_5$ to $C_8$ hydrocarbon group, a substituted $C_6$ to $C_{14}$ aryl group or a group conforming to the formula



III

-continued



wherein $R^5$ and $R^7$, independently of each other, represent an alkyl, aryl, aralkyl or alkylaryl group and $R^6$ is a divalent alkyl, aryl, aralkyl or alkaryl group, p is 0, 1, 2, 3, inclusive, m and n are, independently, an integer from 2, 3, 4, 5, inclusive; x and y are, independently, integers from 1 to 350, inclusive and z is from 0 to 200, inclusive.

**19**. The method of claim **18** wherein the concentration of the one or more soaps in the aqueous mixture in said forming step is from about 0.1 to about 1.5 wt % of the aqueous soap mixture.

**20**. The method of claim **19** wherein the concentration of the one or more soaps in the aqueous soap mixture in said forming step is from about 0.15 to about 0.75 wt % of the aqueous soap mixture.

**21**. The method of claim **18** wherein said changing step further comprises reducing the concentration of soap in the aqueous soap mixture if the cumulative volume of the voids smaller than 0.25 mm in diameter is less than or equal to the cumulative volume of voids larger than 0.25 mm.

**22**. The method of claim **18** wherein said preparing step further comprises adding the dispersant and the defoamer together to the slurry in a liquid composition.

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